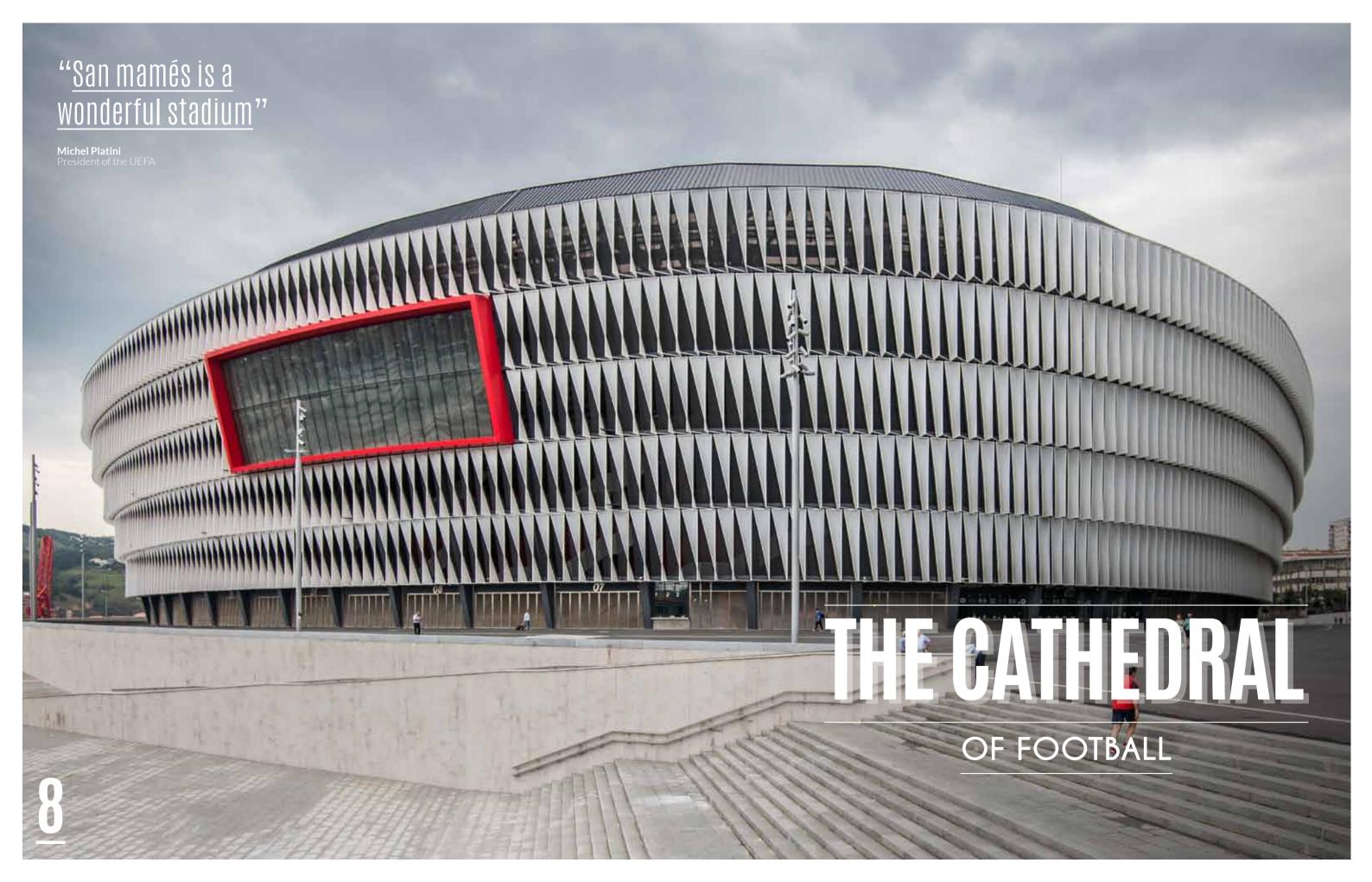


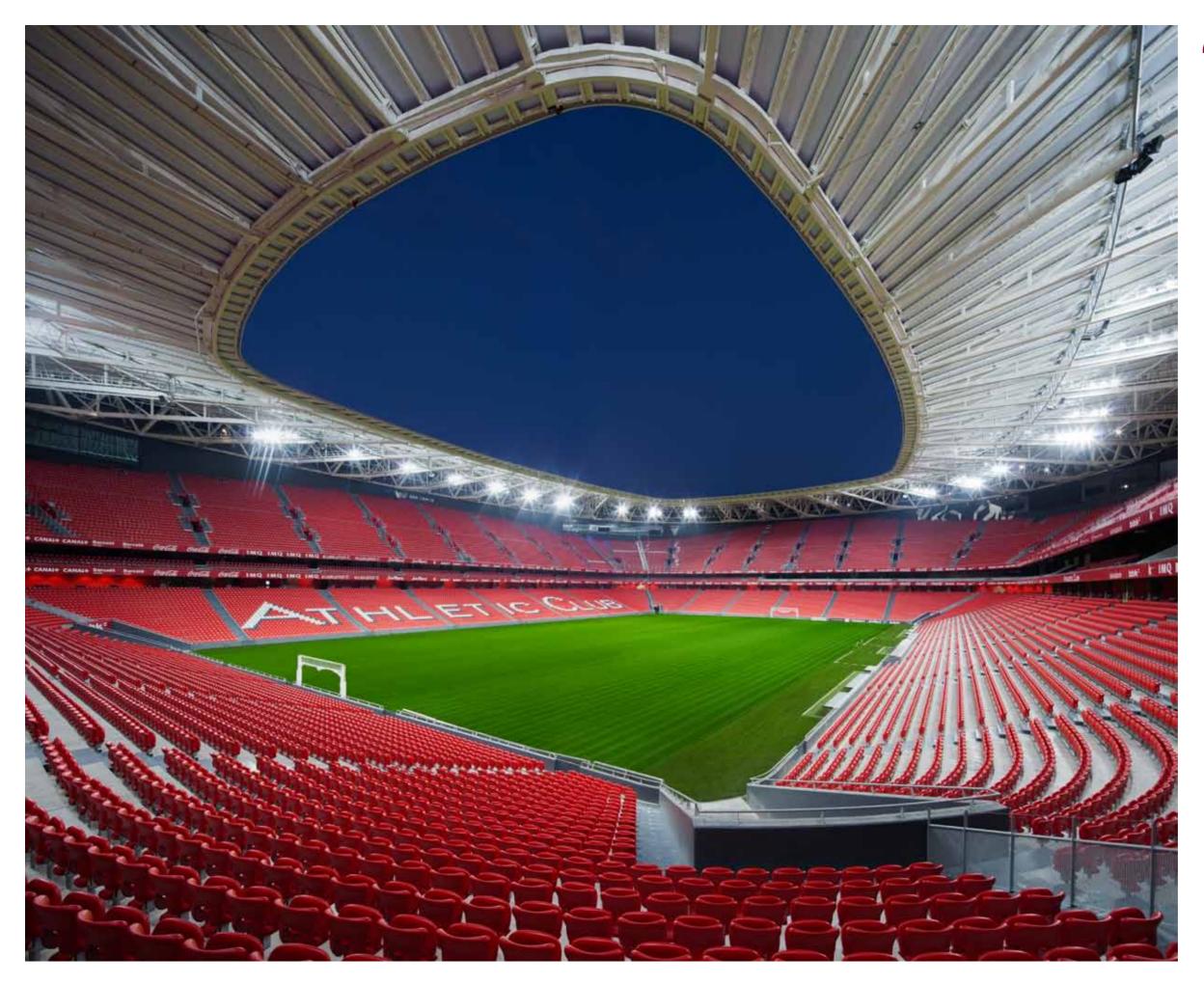
www.bilbaostadium.com











# "A great Stadium, fit for a unique club"

Josu Urrutia

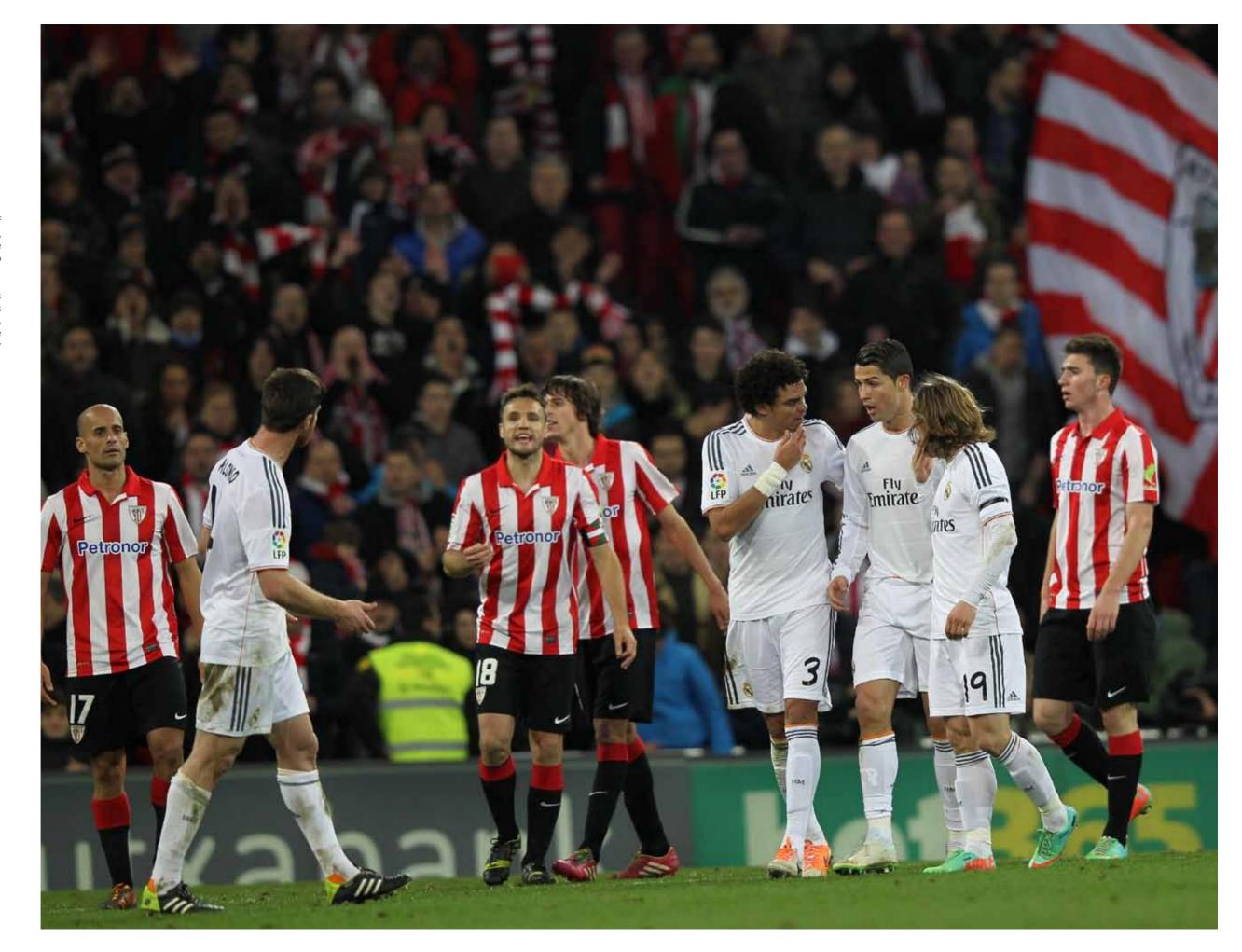
President of Athletic Club

## "<u>Playing in</u> <u>this stadium is</u> <u>breathtaking</u>"

**Aritz Aduriz** Athletic Club striker

Over time, and despite retaining much of its "magic", the old San Mamés stadium, inaugurated in 1913, had served its purpose well, however, there were many reasons to warrant its complete renovation.

The main reason was the need to increase its capacity. In addition, the progress that has been made in terms of the safety standards, meant that the facilities of the stadium were now lacking, a similar story for many other Spanish football stadiums.





In 2006, Idom presented an architectural proposal for the new San Mamés stadium that delighted the client. In 2007, we were awarded the basic design and the construction design projects, after competing against a half a dozen or so important architecture and engineering firms.

Given the requirement to continue play uninterruptedly in the old stadium, and the fact the part of the footprint of the new stadium was going to overlap it, the project had to be carried out in two phases.

"The first challenge in designing the stadium was to preserve and enhance the magic





# "Bilbao without San Mamés is like Paris without the Eiffel Tower"

#### Luis Fernández

Former player of the French national football team and ex-manager of Athletic Club

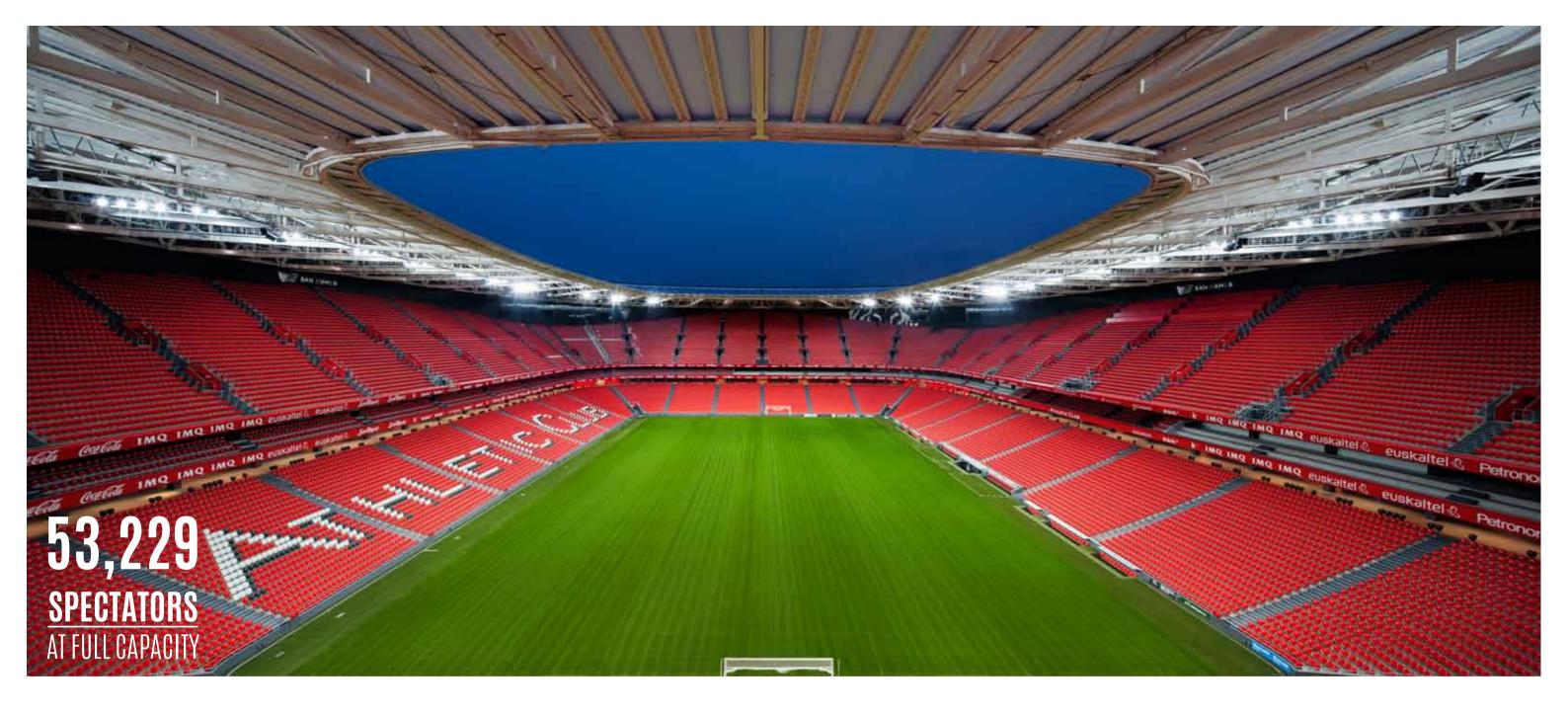
We managed to ensure that Athletic Club kept their sporting commitments at all times. At the end of the 2012-2013 season, the final match was played in the Old Cathedral in June 2013. Athletic kicked off the 2013-2014 season in the new stadium, a historic milestone. The next important milestone was reached in August 2014, when we completed the second phase, closing the South Stand.

It was then that we were finally able to fully experience the "pressure effect" of the fans and the dramatic acoustics of the crowd as they cheered on their teams. We had managed to enhance the magic of the Cathedral. We had achieved the best football stadium in the world!

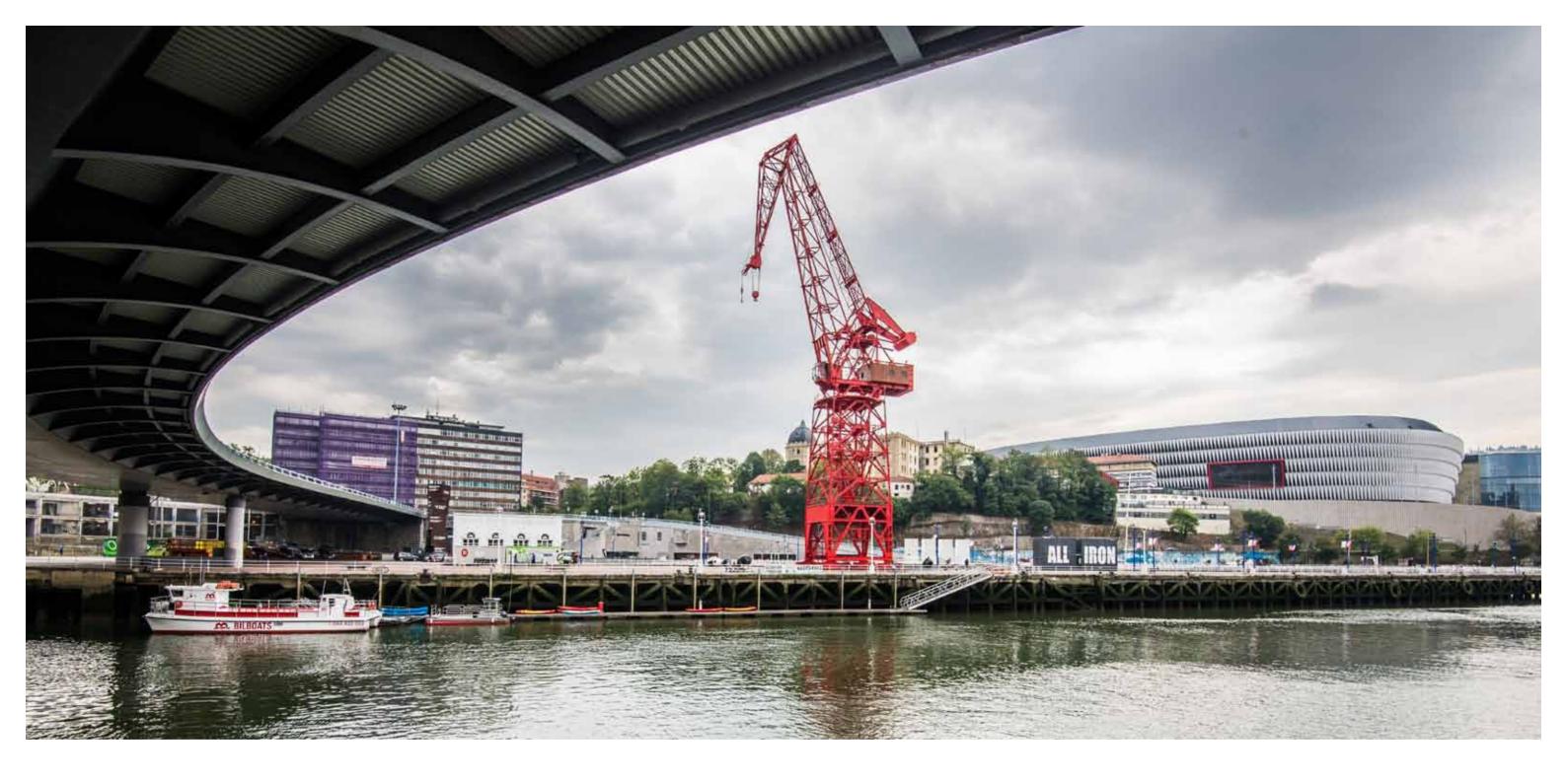




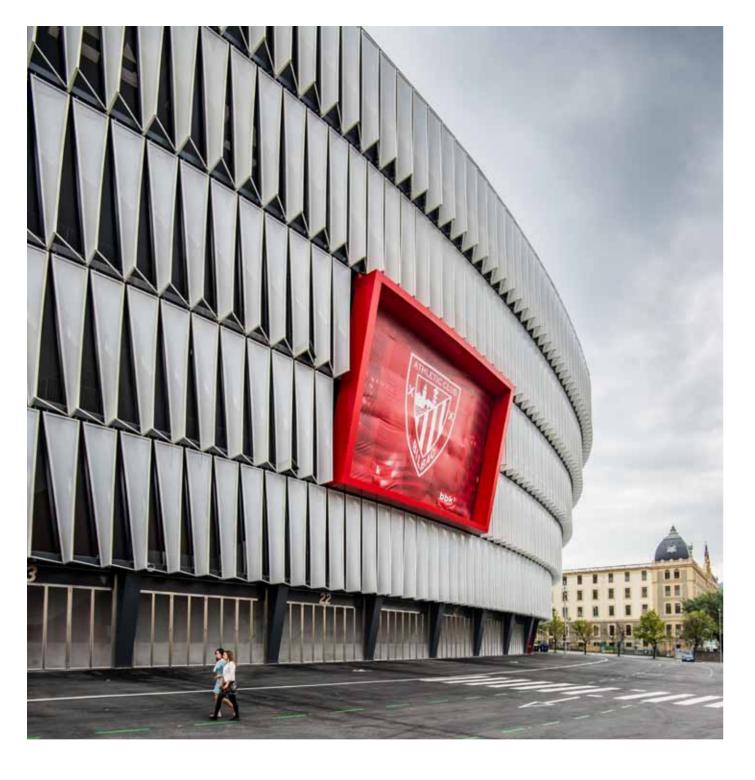




he design of the stands has managed to maintain the
"excitement" of the old stadium, known across the
world as "The Cathedral", with the pubic in close proximity to
the playing field, creating a unique atmosphere for both the
spectators and the players

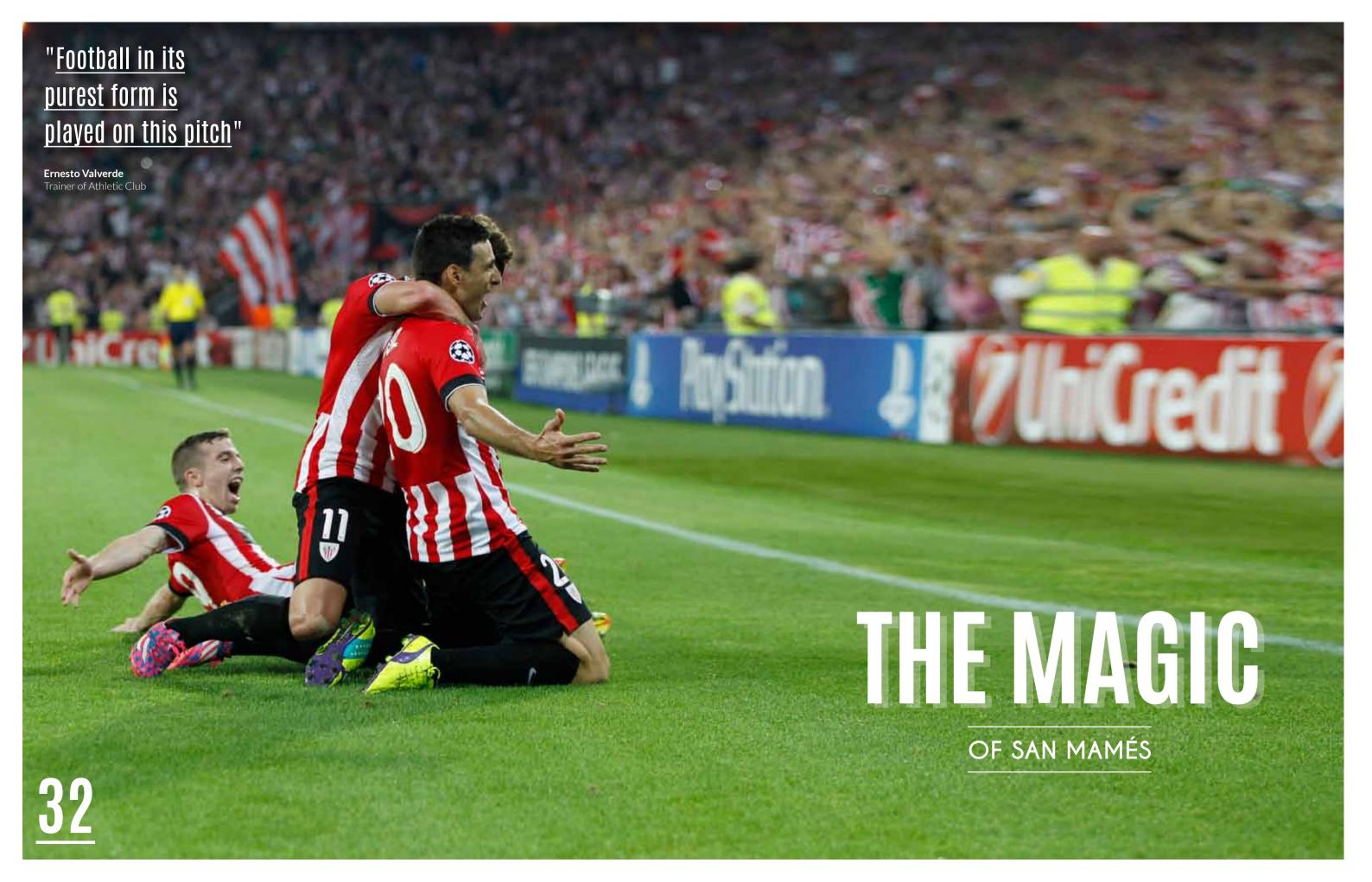


The stadium interacts with its environment through the introduction of three large windows with bold red frames. LED screens with the logo of the club will fill one of these windows. From the other two, "la Carola", a disused shipyard crane which is a fond reminder of our industrial past, can be seen.





The new stadium completes part of the urban fabric of the city, with an imposing presence overlooking the river, one of the axis of the urban change that Bilbao is undergoing







## "Keeping the old name, making it eternal"

**Alfredo Relaño** Diario AS

#### <u>The tradition of an historic club</u>

Athletic Club, founded in 1898, is one of the big clubs, which along with Real Madrid and FC Barcelona has never been relegated to the Second Division. This great football tradition was cemented in the old stadium which was inaugurated in 1913. After undergoing many alterations, the stadium had served its purpose, and now the tradition lives on in the new stadium.



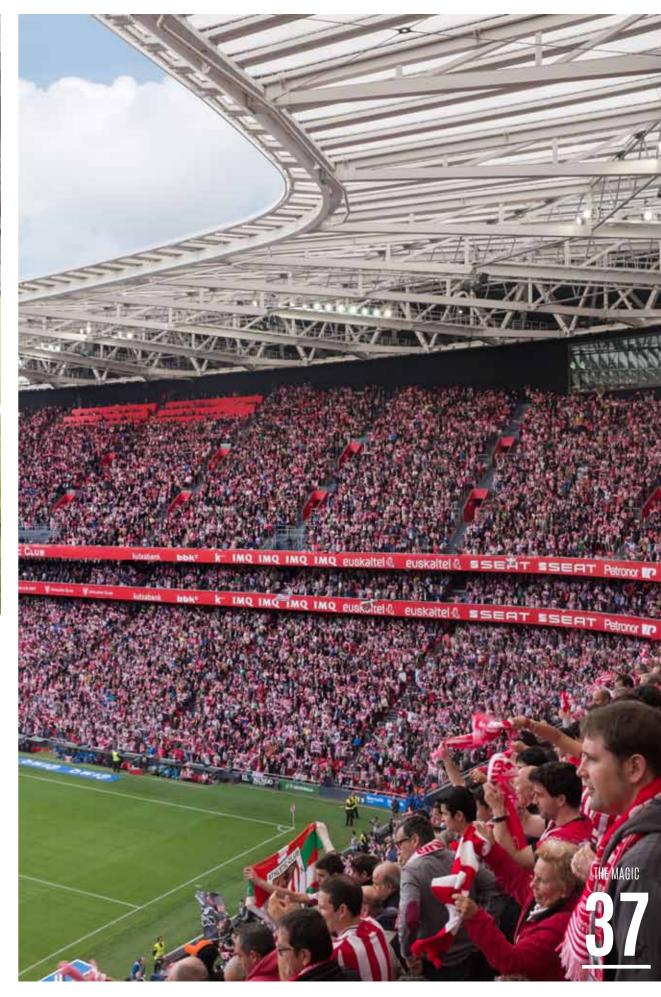
In the design of the stadium, the configuration of the stands has been meticulously analysed.

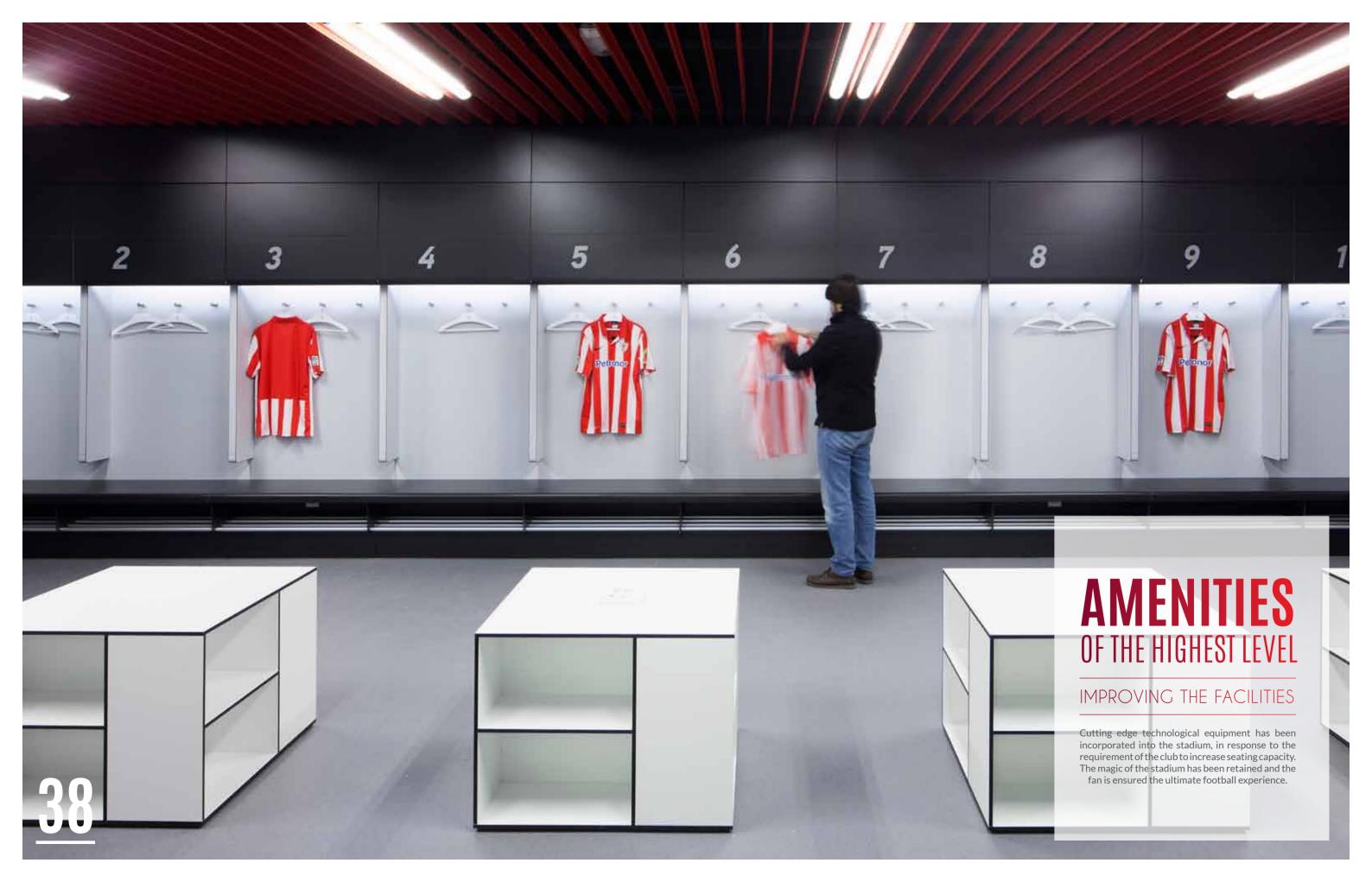
The result is a sensation of pressure on thevisiting team, intimidating them while, at the same time, spurring on the local players. The visual effect, the proximity of the fan to the pitch, along with the acoustic effect of the thundering roar of the spectators, creates an atmosphere for exceptional football.

"A building with all the necessary amenities, functional, practical and manageable, and more importantly, without losing any of the magic of the old San Mamés"

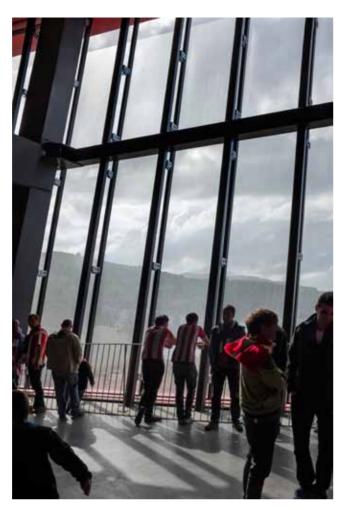
Jon Berasategi

Director General of Athletic Club











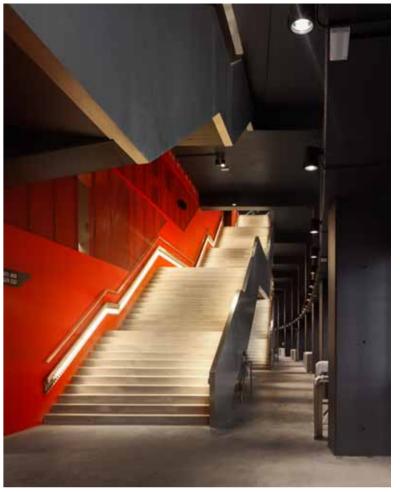
## THE CONCOURSES

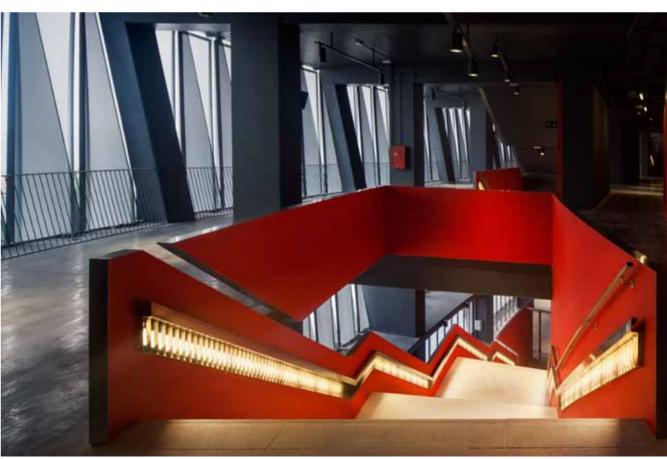
#### SAFE & WITH NATURAL VENTILATION

The design of the façade which envelopes the concourses allows natural ventilation, guaranteeing the correct level of safety for the flow of the crowds of people. The materials used on the concourses are highly durable and designed to put the safety of the fan first.

#### **DESIGN AND DURABILITY**

The durable materials used in the concourses recreate the colours of the Club, increasing the sense of belonging to something special from the moment the fan enters the stadium. In addition, the choice of materials will keep the maintenance requirements of the spaces to a minimum.











## **DRESSING ROOMS**

The spaces destined for the players are designed to allow them to centre their concentration before the game, however, the visiting team will experience the pressure effect once they leave the dressing rooms and enter the tunnel leading out onto the pitch.

The areas that are not usually visited by the fans also have a style which emits functionality, design and durability.

The present structure of the stadium building will not have to be altered as the hospitality areas are added in future phases.









## PRESS CONFERENCE ROOM

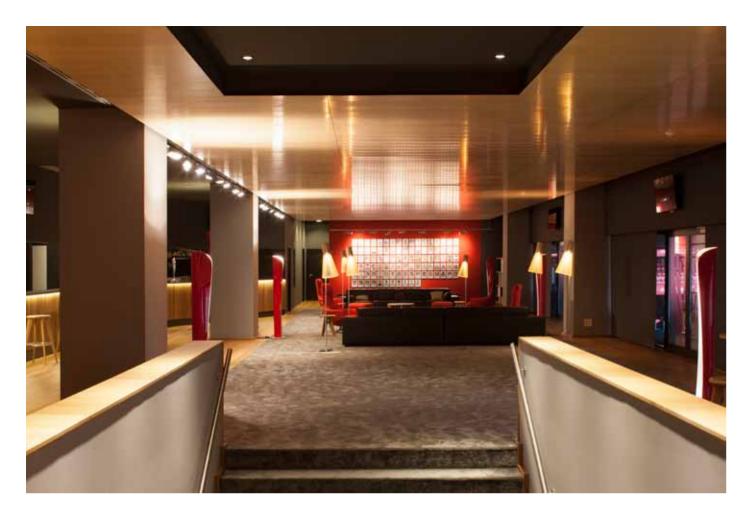
## A STATE-OF-THE-ART MEDIA CENTRE FOR INTERACTIVE COMMUNICATIONS

In order to meet the demands of the ever increasing global interest in Spanish football, a media centre that includes a conference room is provided.

The media centre provides instant access to the key players, staff and management of the Club, either on match days or when an extraordinary press conference is called.

The corridors are lined with desk spaces with highspeed internet connection to allow press reports to be despatched promptly.

**AMENITIES** 



## COVERING CORPORATIVE REQUIREMENTS, GENERATING REVENUE AND MEETING THE CLUB'S COMMITMENT TO SOCIETY

The first floor is destined to hospitality. If required, as many as 100 corporate boxes will be constructed. Meanwhile, this area is being used to seat season ticket-holders who are on the waiting list to become members of the Club.

In order to enhance the experience on match day and generate revenue, apart from the corporate boxes, there will be bars, a café and a restaurant.

The list of services offered by the stadium will also include the rental of the conference and meeting rooms on nonmatch days.

As part of its commitment to society, the new stadium of Athletic Club has been designed to accommodate public spaces under the East stand. These spaces can house sports amenities such as swimming pools, gyms and a speed track, contributing to the regeneration of this area of the city.

The official Athletic Club store and the planned Club Museum will be located in the plaza to the north of the stadium.

## PRESIDENTIAL BOX





El País Newspaper

**ITS ARCHITECTURE"** 

BEEN RECOGNISED FOR THE QUALITY OF

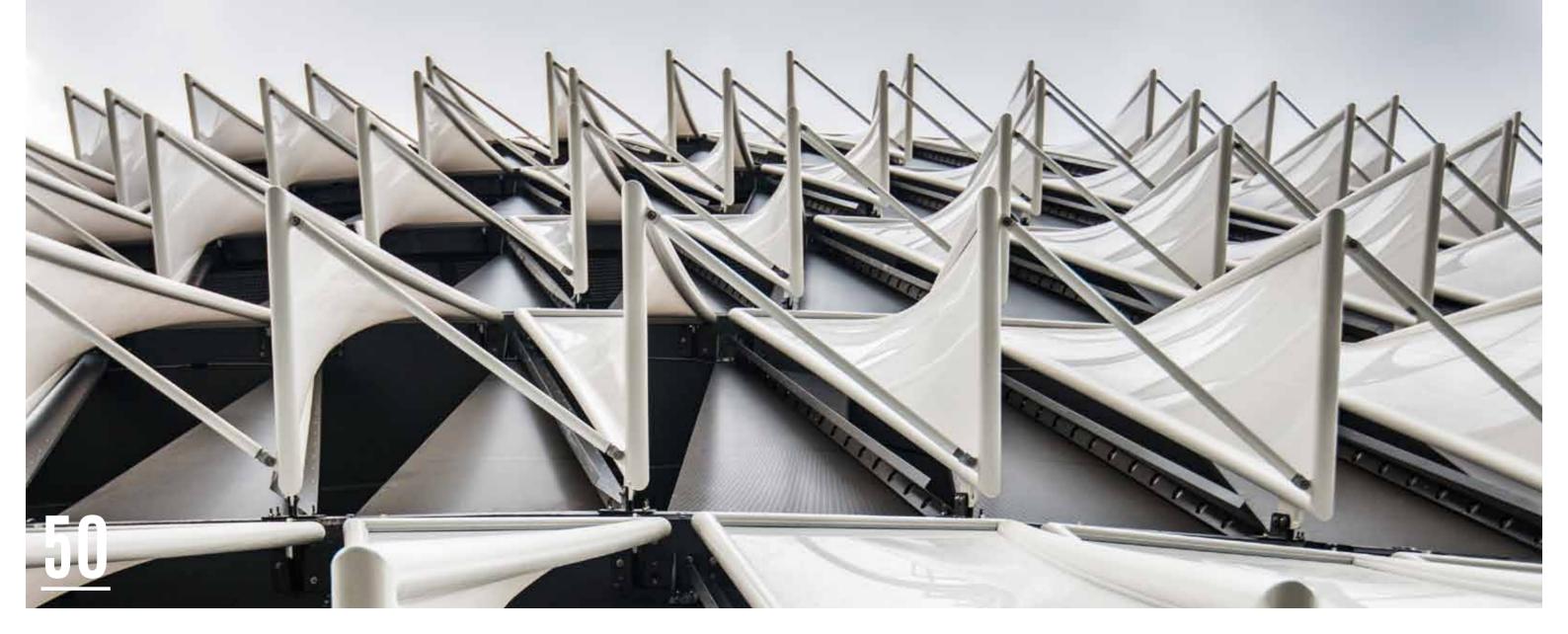
**AMENITIES** 

#### MAIN INFRASTRUCTURE FOR TELEVISION BROADCASTING IN HIGH DEFINITION **CHARACTERISTICS** OFFICIAL CLUB MUSEUM **VIDEO SCOREBORAD** & STATE-OF-THE-ART GIANT SCREENS HOSPITALITY AREA **ELEMENTS OF THE DYNAMIC** FAÇADE SEATING FOR 3,000 VISITORS LIGHTING & ROOF UP TO 100 SKYBOXES INDOOR TRAINING FAÇADE PREMIUM SEATS FINISHED IN **FACILITY PRESIDENTIAL** CATERING AREAS ETFE BOX & MEETING ROOMS MEETING & EVENTS AREAS INDOOR SWIMMING POOLS & GYM MEDIA PRESS ROOM **RESTAURANT** FOR EVERY DAY USE HIGH TECHNOLOGY CAPACITY OFFICIAL CAFE CLUB LEED WARM-UP FOR EVERY STORE **REGISTERED** ROOMS DAY USE

**AMENITIES** 

## TECHNOLOGY & DESIGN

FOR A STADIUM WHICH IS ONE OF A KIND IN THE WORLD

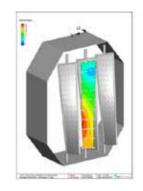


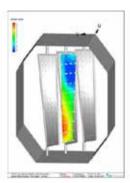


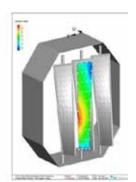
### WIND TUNNEL

The concourses are effectively open areas with high ventilation rates, but the panels are designed to give some protection from the elements. The design reduced the requirements in the HVAC and Fire Protection Systems, achieving benefits in the form and cost savings together with a shortened programme.

The entire solution was tested in wind tunnels to ensure performance, and modelled on CFD simulations to evaluate HVAC and Fire Protection.

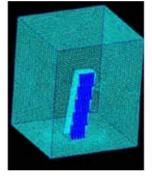


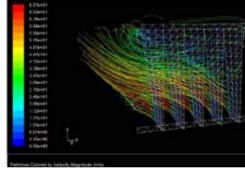












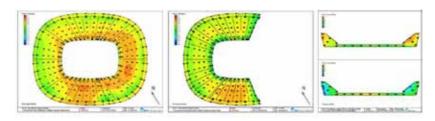
## **COVERING WITH ETFE CUSHIONS**

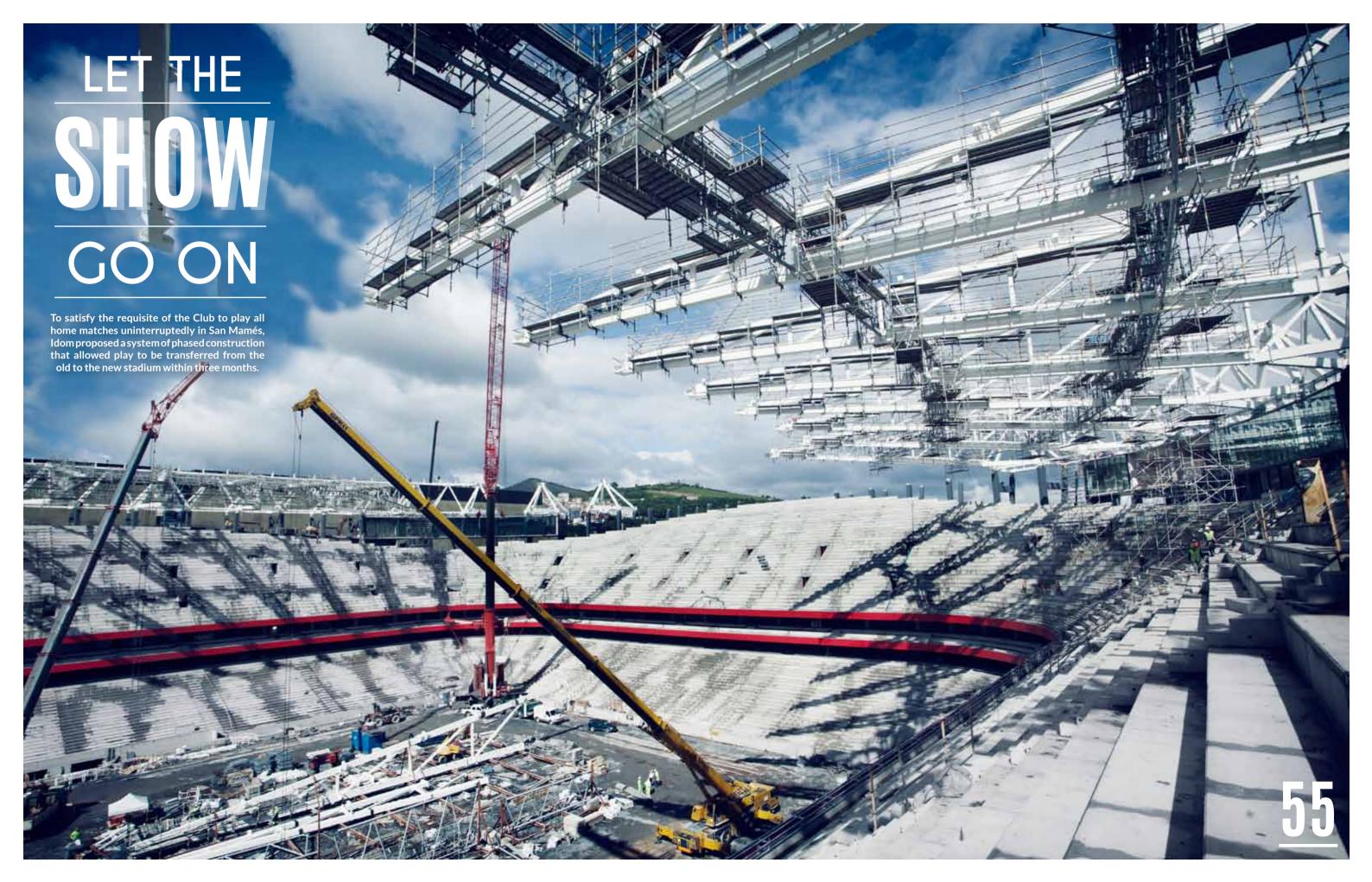
The phased construction meant that one end of the stadium would remain open for one entire season. The ¾ built stadium, therefore, had to be structurally sound in isolation.

The solution was to use radial cantilevered trusses spanning more than 50 m. The design was tested in wind tunnels to check both the

interim construction, with one end open, and the fully completed stadium. The covering with ETFE cushions ensures a good balance of light structural loads, spectator comfort and natural pitch growth.

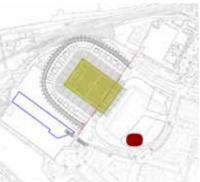
## The structural design solution underpinned the phased construction





## PHASES OF THE CONSTRUCTION





#### PHASE 1

06/2011 - 06/2013

Without interrupting play in the old stadium, 2/3 of the new stadium was constructed



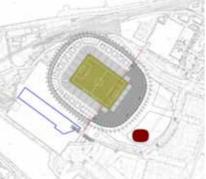


#### PHASE 2

06/2013 - 09/2013

Complete demolition of the old stadium. The pitch was completed as well as all the finishing touches to Phase 1





#### PHASE 3

09/2013 - 08/2014

While the new stadium was up and running for 36,000 spectators, construction was completed until all 53,229 seats were filled



# "Thanks to a phased construction program, Athletic Club has played all their matches at home"

**César Azcárate** Head Architect

## Phased Construction resolved the requirements of the Club

Neither the club nor its fans were going to agree to the club being moved from its original location during construction; therefore, a solution was needed to ensure that both seating capacity and all amenities were maintained.

Idom proposed carrying out the project in phases, thereby, allowing the club to play all their home matches at home, and without causing disruption for the fans.

Following two years of construction in the first phase of the stadium project, at the end of the 2012-13 season the old stadium was demolished and play was resumed in the new stadium for the 2012-13 season. At no stage was play interrupted while the South Grandstand was completed.

53,229 2,500 SEATING CAPACITY EFTE SAIL PANELS ON THE FAÇADE €2,130 480 CONSTRUCTION COSTS PER SEAT ETFE CUSHIONS ON THE COVERING 3,000 **COMPLETION OF WORKS** 03/2015 PREMIUM & VIP SEATS 116,760 M<sup>2</sup> **SURFACE AREA** 20/08/2014 END OF PHASE 2 Completed stadium 16/09/2013 END OF PHASE 1 First match 31/05/2011 PHASE 1 Works commence LAYING OF THE FIRST STONE 26/05/2010

## ONE-STOP-SHOP

#### A COMPLETE INTEGRATED SERVICE

The stadium has been built under a Design and Construction Management contract, with the involvement of Idom from the early stages of the project. The following is the scope of services delivered by Idom:

# DISCIPLINES

Architecture
Mechanical Engineering
Electrical Engineering
Civil & Structural Engineering
Environmental Engineering
Geotechnical Engineering
Cost Engineering
Health & Safety Coordination in
Design and Construction
Fire Protection Engineering

Traffic Engineering
Acoustics Engineering
Telecommunications & Audiovisual
Special Equipment (scoreboards,
screens, etc.)
Advice in Construction and Logistics
Legal advice
Project Management
Construction Management
Works Supervision

#### FEASIBILITY & BRIEFING STAGE

Development Strategic Brief Licensing & Permission Assessment Stadium Outline Design Preliminary Costing

#### PROCUREMENT STAGE

Contractual & procurement advice Tender Documents Production Tender Evaluation

#### **DESIGN STAGES**

SERVICES

Urban Design and Masterplanning Pedestrian Traffic Analysis Environmental Studies Stadium Concept Detailed Design Construction Phasing & Delivery Cost Estimation

#### DEMOLITION & CONSTRUCTION STAGE

Technical Design Support Site Supervision Cost Control Testing & Commissioning

## **OUR TEAM**

César Azcarate

Ricardo Moutinho

Diego Rodríguez
Mario Torices
Santiago Alonso
Álvaro López
Zuriñe Nofuentes
Rafael Papi
Luis Ausín
Beatriz Sansalvador
Imanol Eizmendi
Roberto Fernández de Gamboa
Iñaki Zabala
Alfonso Díez

Julio Solana Javier Durán Alberto Fuldain Yon ochoa Fernando Fedz

Javier Ruiz de Prada Gabriel Bustillo Agurtzane Insa Antonio Marsal Erlantz Basauri Mikel Mendicote

ENVIRONMENT & SUSTAINABILITY

SURVEYORS

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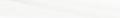
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